R 93 LRS 2

Long Range Sporter

Instruction manual

WARNING !

Please read and understand this instruction manual entirely, before using the rifle. Keep this manual with your firearm. Upon change of ownership, transfer this manual with the firearm.

As a supporting measure to this instruction manual, please ask your dealer to explain your rifle to you in detail and let him instruct you about its use.

IMPORTANT:

Do not discard.
Keep this manual with your firearm. Upon change of ownership, transfer this manual with the firearm.

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As a supporting measure to this instruction manual, please ask your dealer to explain your rifle to you in detail and let him instruct you about its use.

FIREARMS SAFETY IS YOUR RESPONSIBILITY

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Carelessness and ignorance cannot be tolerated when handling a firearm. Treat every firearm with respect and follow the safety rules outlines in this manual.

Teach other members of your family, especially children, safe gun handling. Ignorance and carelessness are the major causes of gun related accidents. Whenever possible attend a “Hunter Safety” course of “Firearms Safety” course in your area. This is an investment in your future. Encourage others to enroll with you.

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1. Safety rules

Your new Blaser bolt action rifle model R 93 LRS 2 differs from other repeaters through a number of special design features. Although your Blaser firearm exhibits additional safety features, do not forget that you must take care when handling firearms and also observe the statutory regulations.
First of all, check you have the right user manual: the model name R 93 LRS 2 is located on the left side of the receiver and the caliber can be found on the left side of the barrel at the rear.

Safety rules for handling firearms

- ▲ Make sure the firearm and ammunition never get into unauthorized hands.
- ▲ Always store firearm and ammunition under lock and key in separate cabinets that are not accessible to unauthorized persons.
- ▲ Observe current statutory regulations for the carrying and safekeeping of firearms and ammunition.
- ▲ Never let a loaded firearm out of your hands.
- ▲ Never use your firearm when under influence of alcohol or drugs, during illness or other complaints; they can influence your judgement and reflexes.
- ▲ Always unload your firearm immediately after firing, before putting it down, or handing it to another authorised person.
- ▲ Never rely on safety mechanisms. They can never be a substitute for careful and correct handling of the firearm:
- ▲ Make sure you are thoroughly familiar with how to handle your firearm and, with the firearm unloaded, practice all of the functions and the actions you will need to make, before you carry it.
- ▲ Always treat any firearm as loaded and ready to shoot. If you are not certain of its status, check by opening the bolt and looking in the magazine and cartridge chamber (barrel). You should handle an unloaded firearm in the same way as a loaded one.
- ▲ Whenever holding the firearm, always point the muzzle in a safe direction to ensure you neither injure people nor damage property.

- Before loading, check the barrel for obstructions and make sure no foreign matter (water, snow, soil) can get into the barrel after loading, too.
- Only use CIP-approved ammunition which is in good condition and check that the ammunition is correct for the caliber of the firearm. Wrongly re-loaded ammunition can damage your firearm and cause serious injury.
- Do not load your firearm until just before you fire it.
- Do not take off safety until you are ready to fire. When taking off the safety on your firearm, point the muzzle in a safe direction.
- Before making each shot, check the terrain in front of and behind the target.
- Aim your firearm only at targets you have definitely identified.
- Keep your finger away from the trigger unless you wish to fire the firearm.
- If a cartridge fails, wait approximately 60 seconds before opening the breech to avoid danger from a cartridge that may be late firing.
- Always wear ear protection when shooting.

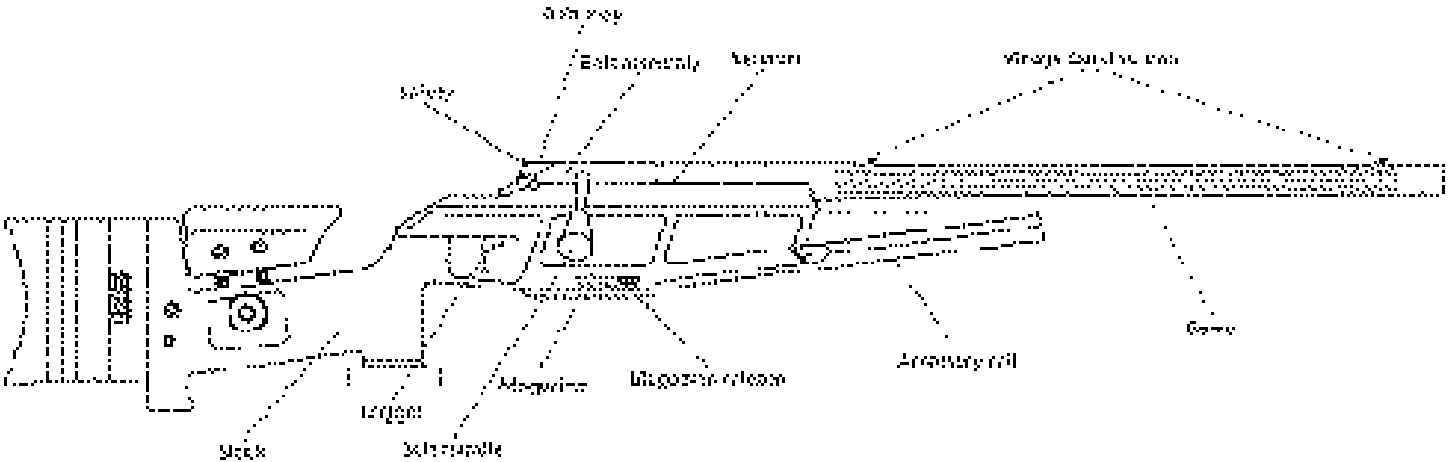
Unload your firearm

- before negotiating obstacles
- before climbing into or leaving raised blinds
- before entering a building
- before climbing into a vehicle
- before entering a town or village.

Special advices regarding the safety of the shooter and to avoid damages are marked as follows:

WARNING:	**Advice concerning a possibly dangerous situation with fatal consequences or danger of heavy injury.**
ATTENTION:	**Advice concerning a possibly dangerous situation which can have slight injuries as a consequence.**
NOTE:	**Advice regarding threatening material damage.**

2. Main rifle components



Standard delivery includes:

1 Rifle
1 Magazine
1 Instruction manual
1 T-Allen key SW 4
1 Allen key SW 3
2 Allen screws M5 x 25

3. Technical specifications

Caliber	.223 Rem.	6 mm Norma BR	6,5x55	.308 Win.	.300 Win Mag.	.338 Lapua
Length overall	44.5”	44.5”	44.5”	44.5”	45.3”	45.3”
Barrel length	24.6”	24.6”	24.6”	24.6”	25.6”	25.6”
Rate of twist	1-9“	1-8“	1- 8.6”	1-11“	1-11“	1-11“
No. of grooves	4	4	4	4	6	6
Magazine capacity	5	5	5	5	4	4
Weight (excl. scope)	approx. 10.5 lbs.					
Trigger pull weight	approx. 2.65 lbs.					

Specifications subject to change without notice !

Some of the listed calibers may not be available.

.338 Lapua is <u>Not</u> interchangeable with other calibers
(See Section 12)

4. Assembling, taking down

fig. 1

fig. 2

fig. 3

WARNING:

▲ Make sure there are no cartridges in the chamber or magazine.

4.1 Assembling

- Remove the large allen key (SW 4) from its pocket in the shipping carton. With the barrel screw studs pointing down, insert the barrel into the receiver **(fig. 1).**
- Then, insert the allen key into the holes on the bottom of the fore-end and tighten the two allen screws equally locking the barrel and receiver together **(fig. 2).**

NOTE:

Do not use any extension tools on the allen key to tighten screws. Good hand tightness is sufficient.

- Insert the magazine from the bottom into the receiver until both magazine releases are engaged **(fig. 3).**

fig. 4

- Place both bolt rails parallel on the rear end of the receiver and insert the bolt by sliding the bolt rails forward **(fig. 4).** Push forward on the bolt handle until the bolt is closed completely.

NOTE:
Do not use force while inserting and sliding the bolt forward. If you feel any resistance pull the bolt back and repeat the process.

NOTE:
Always make sure the bolt handle is locked in the back position when installing the bolt assembly, i.e. at an angle of approx. 45°. If the bolt handle is close to vertical, you cannot mount the bolt assembly. Pull the bolt handle back until it engages in the 45° position.

NOTE:
When assembling the rifle, ensure correct magazine and bolt assembly are fitted to match the caliber of the barrel (see chapter 12+13).

WARNING:

▲ Make sure there are no cartridges in the chamber or magazine.

4.2 Taking down

- Push the safety slide forward slightly with the thumb (approx. 1/16“), simultaneously pulling the bolt handle back (see chapter 5.5).
  Then pull the bolt all the way straight back.

- Unload the rifle (see chapter 10).

- Push down and hold the bolt stop pin (see chapter 11.1) simultaneously withdrawing the bolt assembly with the other hand.

- With the 4 mm AF allen key supplied, undo the two barrel attachment screws, these are captive so cannot be lost.

- Remove the barrel.

5. Safety and bolt handle lock

5.1 Safety system

The safety system of the Blaser R 93 LRS 2 bolt action rifle is centered on the uncocked firing spring: you operate the safety slide to cock the firing spring just before firing the rifle or to release it again. When repeating, it remains cocked. With the safety slide released, the bolt handle is simultaneously locked to prevent accidental opening of the bolt when carrying the rifle, provided this was fully closed.

WARNING:

▲ Do not touch the trigger while moving the safety. The firearm will fire when the trigger is pulled while operating the safety. Never place your finger or any object inside the trigger guard until you are ready to fire the rifle.

fig. 5

5.2 “Off safe“ position

- Place your thumb right into the ribbed finger recess on the safety slide.

- Push the safety slide all the way forward **(fig. 5)** and lift off your thumb to lock safety slide into position. The firing pin spring is cocked.

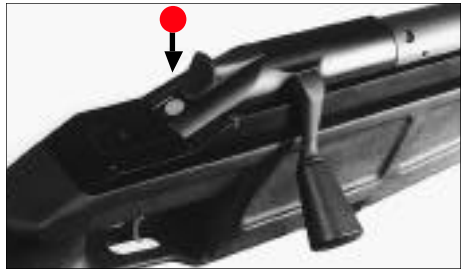


fig. 6

- You should see a red warning dot behind the safety slide to indicate the “Off safe“ position **(fig. 6).**

fig. 7

fig. 8

fig. 9

5.3 “On Safe“ position

- To release the safety to the most rearward position place your thumb on the rear portion of the safety slide, push the safety slide downwards **(fig. 7)** and release to the most rearward position **(fig. 8)** so the red dot marking cannot be seen.

5.4 Bolt handle lock

Prevents accidental opening of the bolt. It is automatically activated when the rifle is in the “On Safe“ position and fully locked.

5.5 Opening the bolt in the “On Safe“ position

- To open the bolt (for loading and unloading) in the “On Safe“ position, push the safety slide with your thumb 1/16" forward, hold and simultaneously pull bolt handle backwards **(fig. 9)**, then open bolt all the way.

6. Ammunition

6.1 Ammunition

WARNING:

- ▲ Use only commercially available, CIP proofed ammunition in the original packaging, and which matches the caliber of your rifle. The correct caliber is stamped on the left side of the rifle barrel at the rear.
- ▲ Never use reloaded, “refurbished“, hand-loaded, non-standard ammunition, or ammunition of a different caliber.
- ▲ Never use dirty, wet, corroded, bent, damaged or oiled ammunition.
- ▲ Never leave ammunition unattended.

CALIFORNIA PROPOSITION 65 WARNING

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

WARNING

Using the WRONG ammunition could destroy your rifle and cause serious personal injury or death. If a bullet is in the bore, do not attempt to shoot it out by using another cartridge. This can generate excessive pressure, damage the firearm and cause serious personal injury.

WARNING

Always use ammunition that complies with the performance standards established by the Sporting Arms and Ammunition Manufacturers’ Institute, Inc. of the United States (SAAMI)

7.1 Magazine

The Blaser R 93 LRS 2 bolt action rifle is equipped with a removable single-row magazine. The detachable magazine is held in the rifle by two magazine releases on the right and on the left of the magazine well. See chapter 3 for magazine capacity.

WARNING:

▲ Ensure correct magazine and ammunition is used to match the caliber of the barrel. The magazine is marked on the left hand side with the caliber for which it is designed to be used.

7.2 Filling the magazine

- Place the cartridge on the magazine and press downwards firmly until the cartridge snaps through the magazine lips. Take care, that the cartridge base is located at the rear of the magazine **(fig. 10).**

fig. 10

8. Loading the rifle

WARNING:

- ▲ Always keep muzzle of the rifle pointed in a safe direction.
- ▲ Before loading, always wipe off any excess grease and oil, then verify that there is no obstruction in the chamber or the trigger guard.
- ▲ Do not place your finger on trigger, keep it outside of the trigger guard.
- ▲ Never load or unload the rifle inside a vehicle, inside a building or other confined space (except in a designated firing range).
- ▲ Do not load the rifle by inserting the magazine until immediately before shooting.
- ▲ Never rely on safety mechanisms. They are never a substitute for careful and correct handling of your rifle.
- ▲ Never let a loaded rifle out of your hands.

8.1 Loading the rifle

- Move the safety slide in the "On safe" position (see chapter 5.3)
- Open the bolt (see chapter 5.5)
- Insert a loaded magazine from the bottom and make sure it has engaged the magazine release.
- Push the bolt handle forward all the way until it locks.

Check that:

- The red dot is not visible, bolt handle is all the way forward. The rifle is now loaded, "on safe" and locked to prevent accidental opening.

WARNING:

- ▲ Do not move the safety to the "off safe" position until you are ready to fire.
- ▲ Keep your finger away from the trigger unless you wish to fire the rifle.
- ▲ When you interrupt or finish firing move the safety slide immediately backwards in the "on safe" position.
- ▲ Before making each shot, check the terrain in front of and behind the target.
- ▲ Ensure that the target and the environment allow shots to be fired without danger.
- ▲ Always wear ear protection and safety glasses when shooting. Alert bystanders to the importance of wearing ear protection.
- ▲ If a cartridge fails, wait approximately 60 seconds before opening the breech to avoid danger from a cartridge that may be late firing.

9.1 Firing and repeating

- Push the safety slide all the way forward with the thumb in the "off safe" position (see chapter 5.2).
- Sight the target.
- Pull trigger to fire rifle.
- Repeating: Pull back the bolt as far as the bolt stop allows and then push it forward again.

NOTE:
If the bolt handle is not in its most forward position, the rifle will not fire for safety reasons.

WARNING:
You should never point the muzzle at anything, unless you are planning to shoot, especially when you are loading and unloading the rifle. Muzzle direction could be the difference between LIFE and DEATH.

10. Unloading the rifle

10.1 Unloading the rifle

- Remove your finger from the trigger and point the rifle in a safe direction.
- Move the safety slide in the “On Safe“ position (see chapter 5.3)
- Press both magazine releases and remove magazine **(fig. 11)**.
- To remove cartridge from chamber, push the safety slide 1/16" forward with your thumb, hold and pull bolt handle backwards, then open bolt slowly until the cartridge can be grasped with the fingers before it clears the receiver. remove the cartridge from the rifle.
- Check that there is no cartridge in the rifle.

fig. 11

WARNING:
Before performing any cleaning or maintenance, make sure the rifle is completely unloaded. This includes the magazine and chamber.

11. Removing and replacing the bolt assembly

fig. 12

WARNING:
Before performing any cleaning or maintenance, make sure there are no cartridges in the chamber or magazine.

11.1 Removing the bolt assembly

- Unload the rifle (see chapter 10).
- Remove the magazine.
- Pull the bolt assembly all the way back.
- Push down and hold the bolt stop pin **(fig. 12)** and simultaneously withdraw the bolt assembly backwards with the other hand.

WARNING:
If you are having trouble closing the bolt, stop immediately. Do not force a round into the chamber, check to make sure that the ammunition is the correct caliber, that is not defective, or that an obstruction does not exist in the bore or chamber. If the problem still exists, return your rifle, unloaded, to SIG Arms™.

11.2 Installing the bolt assembly

- Carefully position the ends of the two slide rails onto the rear end of the receiver in line with the bolt guide.
- slide the bolt assembly forward into the receiver.
- Close the bolt by pushing the bolt handle forward.

NOTE:
Do not use force when doing this!
If the bolt assembly does not slide on smoothly, try again taking more care.

12. Caliber group table

Caliber group	Barrel and Bolt head are stamped with	Caliber
Mini	MI	.223 Rem.
Standard	ST	6 mm Norma BR 6,5x55 .308 Win.
Magnum	MA	.300 Win. Mag.
338 Lapua	LA	.338 Lapua Mag.

Some of the listed calibers may not be available.

WARNING:
Always ensure you have the correct barrel & bolt head for the cartridge selected. Firing a cartridge with the incorrect barrel & bolt head can cause serious injury or death.

There are 4 caliber groups available (see table chapter 12). When changing the barrel to a different caliber group, you will also have to change the bolt head to suit the caliber group of the barrel you have chosen to use. The table (chapter 12) shows the correct components to be used together. In addition, bolt heads and barrels are stamped with markings which identify the caliber group **(fig. 13)**. Take a final check that these markings match after the rifle is assembled.

If you change barrels within the same caliber group you do not have to change the bolt head.

Caliber group markings:

Mini	Marking **MI**
Standard	Marking **ST**
Magnum	Marking **MA**
338 Lapua	Marking **LA**

NOTE:
Bolt heads for left-hand bolts are stamped "L" below the caliber group marking.

Make sure you also use the correct magazine to match the caliber of the barrel. The caliber marking can be found on the side of the magazine.

WARNING:
▲ Always make sure there are no cartridges in the chamber or magazine.

13.1 Changing the barrel:

- Unload the rifle (see chapter 10).
- Remove the magazine.
- Remove the bolt assembly (see chapter 11).
- Fully undo both barrel attachment screws with the 4 mm allen key, these are captive so cannot be lost.
- Lift the barrel out of the receiver.
- Place the new barrel in the bed of the receiver.
- Tighten both barrel attachment screws hand-tight with the allen key.
- Insert a magazine matching the caliber of the barrel into the magazine housing.

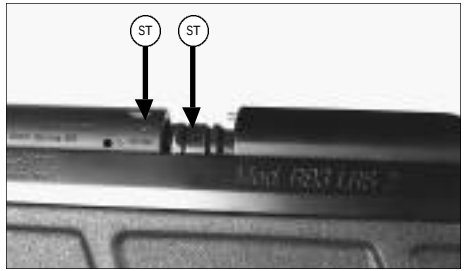


fig. 13

- Check that the marking stamped on the bolt head (MI, ST, MA, **fig. 13)** matches the caliber group of the barrel.
- If you have to change the bolt head in the bolt assembly (see chapter 14).

NOTE:
Always keep the barrel bedding clean. Excessive oil or grease between the barrel and receiver will impair the accuracy of the rifle.

NOTE: .338 Lapua is a stand-alone caliber – it is <u>not</u> interchangable with other caliber groups.

14. Changing the bolt head

fig. 14

fig. 15

fig. 16

14.1 Changing the bolt head

NOTE:
It is advisable to have this operation explained by your Blaser dealer.

- Unload the rifle (see chapter 10).
- Remove the bolt assembly from the rifle (see chapter 11).
- Place bolt assembly upside down on a flat surface.
- With a small screwdriver or similar tool push the retaining latch to the left side and up **(fig. 14)**.
- Grasp the retaining latch with thumb and forefinger and push to the left. With your other hand pull the bolt head out of the bolt assembly **(fig. 15)**.

14.2 Installing the bolt head

- Grip the new bolt head to be installed and line up the two grooves of the expanding shell and bolt head by turning them in relation to each other **(fig. 16).**

14. Changing the bolt head

fig. 17

- Lift the retaining latch in the bolt housing.

- Now insert the bolt head with the groove facing exactly upwards into the bolt assembly over the firing pin as far as the stop and hold it there.

NOTE:
To make this process easier, jiggle the firing mechanism up and down with the thumb of the other hand **(fig. 17).**

fig. 18

- Flip the retaining latch down again and push it back into its recess so that it snaps into position **(fig. 18).**

fig. 19

NOTE:
If the retaining latch is not in the correct position, a warning pin will project from the outside of the rail **(fig. 19).**

14. Changing the bolt head

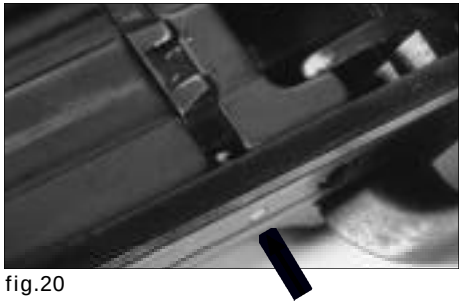


fig.20

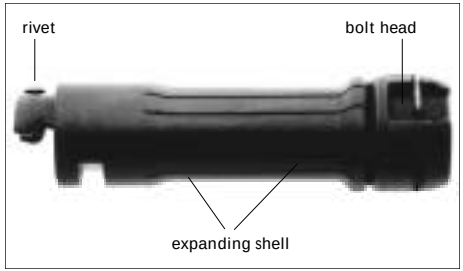


fig.21

NOTE:
The bolt assembly can only be inserted in the receiver when the warning pin is flush in the bolt rail **(fig. 20)**, indicating that the retaining latch is seated correctly.

WARNING:
▲ The bolt head assembly consists of two major parts: The bolt head and the surrounding expanding shell.
These two parts are bound together by a rivet **(fig. 21)**. It is strictly forbidden to loosen that rivet!
Firing the rifle with the expanding shell removed, will inevitably cause the blow-out of the bolt head assembly and injury or death to the shooter or bystanders!

15.1 Trigger assembly

The Blaser R 93 LRS 2 bolt action rifle is equipped with an adjustable direct trigger. The trigger pull weight is adjusted at the factory to approx. 1200 g (9.8 N).

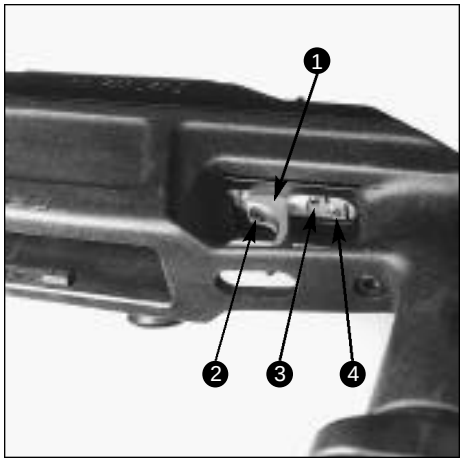


fig.22

Adjustment potential:

- Trigger position
- Trigger pull
- Trigger stop

WARNING:

▲ Before making any adjustments make sure there are no cartridges in the chamber or magazine.

15.2 Trigger position

The trigger blade **(fig. 22-1)** can be moved along the longitudinal axis to adapt to the hand of the shooter.

- loosen lock screw **(fig. 22-2)**.
- shift trigger blade to the desired position.
- tighten lock screw **(fig. 22-2)**.

15.3 Trigger pull

The trigger pull weight can be adjusted with the trigger pull screw **(fig. 22-3)**:

- increase trigger pull weight
  turn the trigger pull screw **(fig. 22-3)** clockwise
- decrease trigger pull weight
  turn the trigger pull screw **(fig. 22-3)** counterclockwise.

15.4 Triggerstop

The trigger stop can be adjusted with the trigger stop screw **(fig. 22-4)**:

- turn triggerstop screw **(fig. 22-4)** clockwise until trigger is past the release point.
- put the safety in the “off safe“ position.
- pull the trigger and turn triggerstop screw **(fig. 22-4)** counterclockwise until the sear releases the firing pin.
- by counting to turn the triggerstop screw **(fig. 22-4)** counterclockwise the desired travel beyond the release point can be adjusted.

16. Stock

The following adjustments are possible:
- Buttplate elevation
- Length of pull
- Cheekpiece height and offset
- Handrest

16.1 Buttplate

- Loosen baseplate knob and move buttplate to desired elevation and tighten.

16.2 Length of pull

- Loosen allen screw (SW 4) and remove buttplate
- Loosen and remove allen screws (SW 4) which hold the spacers to the base-plate. Add or remove spacers to set the desired length of pull.
- Installation in reverse.

NOTE:
- When installing 1 or 2 buttplate spacers use allen screws M5x25.
- When installing 3 or 4 buttplate spacers use allen screws M5x50.

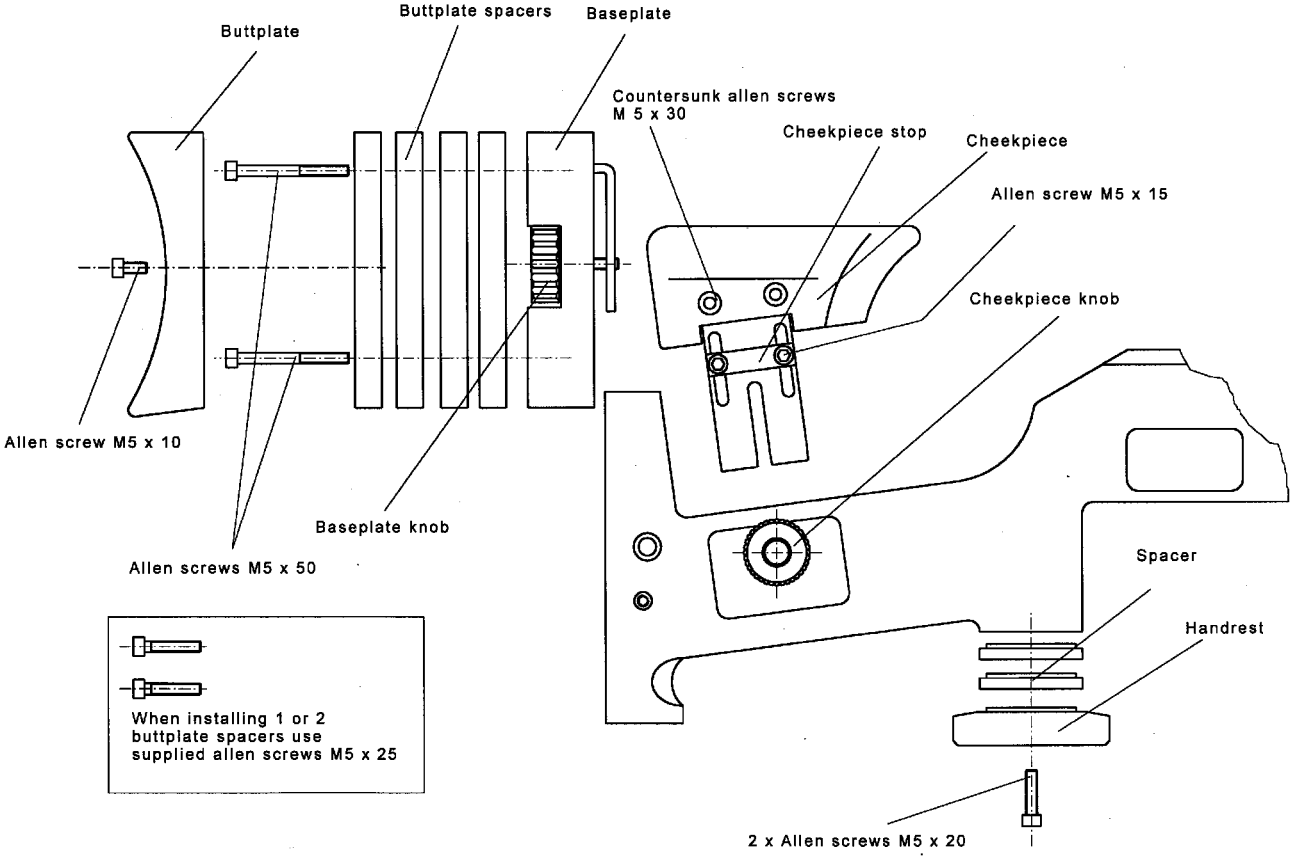
16.3 Cheekpiece:

- After loosening cheekpiece knob the cheekpiece can be moved up or down. To remove the cheekpiece from the stock just pull it out of the top.
- To maintain the same elevation of the cheekpiece when removing and installing adjust the cheekpiece stop to the desired position.
- Loosen allen screw M5x30 with allen key SW 3. To adjust the offset of the cheekpiece add or remove spacers on the inside.

16.4 Handrest:

- Loosen the 2 allen screws (SW 4) and remove handrest.
- Add or remove spacers to set the desired height.
- Installation in reverse.

16. Stock


Buttplate
Buttplate spacers
Baseplate
Countersunk allen screws
M 5 x 30
Cheekpiece stop
Cheekpiece
Allen screw M5 x 15
Cheekpiece knob
Allen screw M5 x 10
Baseplate knob
Allen screws M5 x 50
Spacer
Handrest
When installing 1 or 2
buttplate spacers use
supplied allen screws M5 x 25
2 x Allen screws M5 x 20

17. QD scope mount

The barrels of the Blaser R 93 LRS 2 bolt action rifle are equipped with notches to accept Blaser QD scope mounts with 1“, 26 mm or 30 mm rings or rail or Zeiss ZM rail. It is assumed that an authorized dealer has fitted your scope correctly to match the barrel.

17.1 Mounting the scope

- Flip open the covers of the front and rear locking lever, then thumb these fully up and forward.
- Take the center tube of the scope in your right hand and hold it so that you can reach the front lever with your thumb **(fig. 23).**
- Grasp the stock with your left hand and steady the stock against your upper thigh.
- Carefully locate the two round locating pins of the scope mount in the oval notches milled into the top right of the barrel. Tilt scope to the left and hold it in that position.
- First thumb the front lever then the rear lever back and down as far as they can go. If you need to apply either no force or a lot of force when doing this, then the mount is adjusted wrongly. In either case, get your authorized dealer to adjust it to the factory specifications. The force required to close the locking levers should be about the same as that of the safety slide.
- Now close the covers of both locking levers.

NOTE:
Make sure the mounting faces are clean and free of grease!

fig. 23

17.2 Removing the scope

- Grasp the fore-end with the left hand and steady the rifle on your upper thigh.
- Flip open the covers of the two locking levers.
- First release the rear locking lever by thumbing it forwards as far as it can go.
- Grasp the center tube of the scope mount with the right hand.
- Now release the front locking lever by thumbing it forwards and upwards as far as it can go.
- Remove the scope upwards and to the right.

18. Fixed scope mount

The barrels of the Blaser R 93 LRS 2 bolt action rifle are equipped with notches to accept Blaser fixed scope mounts with 1“, 26 mm or 30 mm rings or rail or Zeiss ZM rail. It is assumed that an authorized dealer has fitted your scope correctly to match the barrel.

18.1 Mounting the scope

- Loosen the two screws on the side of the mount a few turns with an 1/8“ allen key.
- Grasp the centre tube of the scope with the right hand above the mount.
- Hold the fore-end of the rifle with your left hand and steady the stock against your upper thigh.
- Carefully locate the two round locating pins of the scope mount in the oval notches milled into the top right of the barrel. Tilt scope to the left and hold it in that position.
- Tighten the two screws on the side of the mount hand tight with an 1/8“ allen key.

NOTE:
Make sure the mounting faces are clean and free of grease!

18.2 Removing the scope

- Grasp the rifle with your left hand around the fore-end and scope, steadying the rifle on your upper thigh.
- Loosen the two screws on the side of the mount a few turns with an 1/8“ allen key.
- Remove the scope.

19. Optional accessories

- Interchangable barrels
- Bolt head
- Magazine
- Mirage band
- Original Blaser scope mount

20. Care and maintenance

WARNING:

▲ Before performing any cleaning or maintenance make sure there are no cartridges in the chamber or magazine.

Always make sure you use suitable materials that are intended for the purpose of cleaning rifles.

Barrels:

After firing, prior to storing for long periods and after carrying the rifle, treat barrels and cartridge chamber with suitable gun oil, particularly when conditions are damp or wet. Make sure you thoroughly remove excess oil from barrels and cartridge chamber before firing. With a heavy build-up of cartridge deposits, we recommend treating these parts with chemical barrel cleaners.

ATTENTION:

Make sure you read and adhere to the instructions and warnings given by the manufacturer of the cleaning agent.

Metal parts:

Always keep all metal parts of the rifle clean and lightly oiled.

Optics:

Refer to the service instructions of the manufacturer.

Maintenance:

Take your rifle to your gun dealer for examination and maintenance before the hunting season and before hunting trips. Like your automobile, your rifle is an item of equipment that needs regular maintenance and inspection.

21. Warranty conditions

LIMITED 5 YEAR WARRANTY

BLASER firearms are warranted by the BLASER Jagdwaffen GmbH to be free of defects in material or workmanship under normal use and service for a period of 5 years from date of first purchase by a consumer.

BLASER's obligation is limited (at BLASER's choice) to repairing or replacing at any of its authorized warranty service stations any part of a BLASER firearm which BLASER examination discloses to be defective.

The warranty shall not apply to problems, malfunctions or defects resulting from accidents, alterations, misuse or broken stocks. If in the opinion of BLASER gunsmiths or of its authorized warranty service stations any modifications, changes or additions made outside the BLASER factory have affected the operation of the weapon to render it faulty, this warranty shall be void. This warranty shall also be void if any part not of BLASER manufacture has been incorporated into the rifle or if other than factory loaded ammunition is fired in the BLASER rifle.

Should you have occasion require warranty service, please contact your local dealer or the distributor of your country for directions on returning your rifle to an authorized warranty station.

BLASER expressly disclaims any and all implied warranties arising under the UCC or Common Law, including warranties of fitness for a particular purpose and implied warranties of merchantability.

BLASER shall not be responsible for any incidental or consequential damages for economic loss or injury or property damage as a result of any alleged breach of an express or implied warranty, as a result of negligence, or as a result of any other act or omission of BLASER. Exclusion or limitation of consequential or incidental damages are not allowed in some states so this limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SAVE YOUR RECEIPT AS PROOF OF PURCHASE.

USA/Canada

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